

**In The Specification**

Please amend the paragraph beginning on page 17, line 30 as follows:

In order to restrain and adjust the indexable insert, the following procedure is followed:

When inserting the exchangeable cutting insert 2, the screw 4 is tightened until the indexable cutting insert 2 is forced on its lateral walls 22 and 24 against the adjustment wedge 12 or rather a radial guide surface, as can be recognized in the offset  $\Delta v$  of the grip head 40 in Fig. 7. Subsequently, the fine setting of the position of the cutting insert 2 takes place by means of the pressure screw 10. After the cutting insert 2 has been adjusted to the desired final position, the final position is fixed by tightening the tension screw 40 on the ~~Torx~~ TORX® or other 6-point star-shaped pattern receptacle 41. In order to accommodate the double wedge pin 12, 15, an axial drill hole 33 is provided in the tool support 3; and to accommodate the pressure screw 10, a threaded hole 39 extending radially thereto which narrows down to a guide receptacle corresponding to the pressure pin 10a. In order to allow simpler exchange of the double wedge pin 12, 15, moreover, an ejection spring 18 is provided in the double wedge receptacle 33 which presses the double wedge pin 12, 15 out of its receptacle 33 when loosening the pressure screw 11 and removing the cutting insert 2.